

## **Empowering Precision and Efficiency**

S3Duo Advanced for the most printing options

S3Duo Solidjet

for even faster printing

Your Choice. Your Pace. Your Perfection.



Solidscape, the best 3D printers built exclusively for custom jewelers. Create ultra-precise, directly castable wax models for superior casting results.



INDUSTRY-BEST PRECISION Dimensional accuracy and detail for true-to-CAD results

MELT-AWAY SUPPORT System-generated support dissolves in post-printing leaving a pristine wax model





DIRECTLY CASTABLE

Clean burnout, no thermal expansion, and no ash residue

## RELIABLE PERFORMANCE

Ready-to-cast models with crisp detail and smooth surface finish, print after print.

\* The product image shown is for illustration purposes only and may not be an exact representation.



solidscape.com

## Work smarter, not harder.

Optimize workflow, enhance creativity and boost your bottom line with the Solidscape S3Duo High Precision 3D Wax Printer for jewelry

## Solidscape S3Duo for Jewelry

PRINTING PROPERTIES	S3Duo Advanced	S3Duo with Solidjet
Layer Thickness:	User Selectable - 0.00025 inch (0.00635 mm) to 0.002 inch (0.051 mm) at 0.00025 inch (0.00635 mm) increments	User Selectable - 0.001 inch (0.0254 mm) to 0.002 inch (0.0508 mm) at 0.00025 mm)
Resolution:	5000 X 5000 dots/inch (197 X 197 dots/mm) in X, Y	
Accuracy:	$\pm 0.005$ inch (127 $\mu m$ ) for 1st inch (25.4 mm), $\pm 0.001$ inch/inch (25.4 $\mu m$ ) each additional inch X,Y and Z	
Surface Finish:	Layer thickness-dependent, up to 32 micro-inches (RMS)	
Start Process:	Fully automated, one-touch operation	
Status Monitoring:	Fully automated fault detection, restarts build from point of interruption	
New! Speed Mode Available:	Optional speed mode from 0.001 inch (0.025 mm) to 0.002 inch (0.051 mm) - maximum print speed thanks to Solidjet technology	
PRINTER SPECS		
Build Envelope:	6 x 6 x 4 inches (152.4 x 152.4 x 101.6 mm)	
Dimensions::	21.4 x 18 x 16 inches (558 x 495 x 419 mm)	
Weight:	80 lbs (36 kg)	
Power:	100-240 V Required	
Operating Temperature:	60° to 75°F (16° to 24°C)	
Humidity	40-60%	
Agency Compliance:	CE Certified, FCC Class B approved, TUV certified EN 60950 Compliant	
MATERIAL PROPERTIES		
Midas <sup>®</sup> Castable Material:	Proprietary model material formulated for clean burnout, producing 100% direct casting results	
Melt <sup>®</sup> Dissolvable Support:	Proprietary support material engineered to dissolve completely, hands-free, resulting in superior surface finish	
Material Capacity:	Larger tanks require less filling and allow for longer print runs	
Material Monitoring:	Display indicates build and support material levels accurately in 10% increments	
SOFTWARE AND SYSTEM REQUIREMENTS		
One-Click Software:	Automatically formats CAD files for 3D printing	
CAD File Input:	.stl and .slc files	
System:	Windows, PC-to-printer connectivity via high-speed USB 2.0 or Ethernet	



Visit solidscape.com Email contact@solidscape.com Call +1 603 429 9700

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